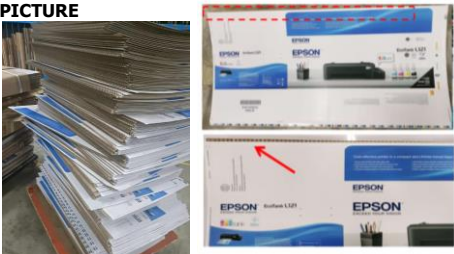
 KANEPACKAGE PHILIPPINE INC. No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna Telephone No. (049) 545-7166 to 69 Fax No. (049) 545-6302	<h1>INVESTIGATION REPORT</h1>		
	Prepared By:	Check By:	Approved By:
DATE:	230927	MHVITO QA-IE/ Prodn IE	N. CEPEDA QA/ Prodn SV
		R. MIRANDA KPLIMA Operations Gen. Mngr.	

5M REVIEW		DOCUMENT REVIEW					
MAN	No Changes	Affected Document:	Date Reviewed:	Disposition:		PIC:	Target Date:
MACHINE	GREEN BELT MULFUNTION	Procedure Manual	230927	<input type="checkbox"/> With Revision	<input checked="" type="checkbox"/> No Revision	MH VITO	N/A
MATERIAL	No Changes	Work Instruction		<input type="checkbox"/> With Revision	<input checked="" type="checkbox"/> No Revision	MH VITO	N/A
METHOD	No Changes	Process Flow		<input type="checkbox"/> With Revision	<input checked="" type="checkbox"/> No Revision	MH VITO	N/A
ENVIRONMENT	No Changes	Forms		<input type="checkbox"/> With Revision	<input checked="" type="checkbox"/> No Revision	MH VITO	N/A

I. PROBLEM DESCRIPTION

1.1. ISSUE:	
	MISALIGNED GLUING (MISALINGED PS VS SF)
1.2 DETAIL	
PART CODE:	5161066-00
PART NAME:	ROSA SAX ICB FOR INDONESIA
1.3. BACKGROUND:	
PICTURE 	DETAILS: <ul style="list-style-type: none"> > MISALIGNED PANEL A > PLAN QTY: 2000 EA > REJECT QTY: 238 EA > REJECT PERCENTAGE: 11.90% > JO ORDER: 45588

II. IMMEDIATE ACTION

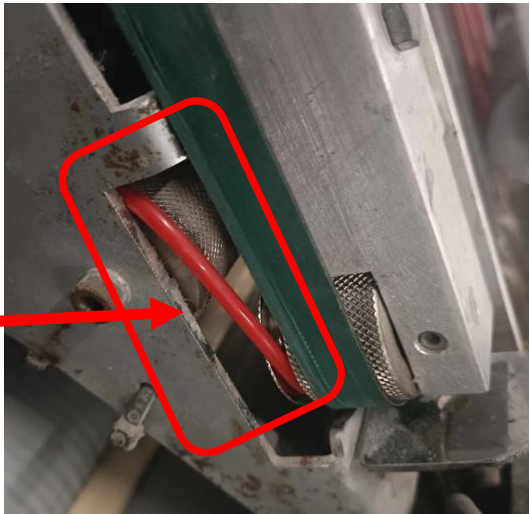
ACTION ITEMS	Target Date:	Person In-charge
SORTING OF ITEM	230926	PRODUCTION/QA
REDUCE SPEED TO AVOID DELAY FEEDING OF PS	230926	PRODUCTION

III. CAUSE ANALYSIS:

WHY 1:	MISALIGNED GLUING (MISALINGED PS VS SF) WITH ITEM CODE 5161066-00 ROSA SAX ICB FOR INDONESIA ENCOUNTERED AT LAMINATION PROCESS.
WHY 2:	DURING MASS PRODUCTION, CATCHER OPERATOR NOTICE THAT THE PANEL A HAS MISALINGED GLUE. UPON CHECKING OF THE PROCESS, THE GREEN BELT AT THE LEFT SIDE WAS NOT WORKING (STUCK-UP) / NOT CONTINUOUSLY ROTATING.
WHY 3	THE RED BELT AT THE LEFT SIDE THAT CONNECT TO THE GREEN BELT WAS LOOSE (STRETCHED) THAT RESULT DELAY FEEDING OF PRINTED SHEET.
WHY 4:	TOO MUCH USED OF RED BELT. <i>NOTE: NO LIFE SPAN OF USAGE FOR RED BELT</i>

IV. ACTION PLAN:

1	CONDUCT MEETING/ ORIENTATION REGARDING TO THE ISSUE OF MISALIGEND GLUE AT ITEM 5161066-00 ROSA SAX ICB FOR INDONESIA.	230926
2	REQUEST REPAIR OF GREEN/RED BELT STUCK-UP TO ENGINEERING	230927
3	CONDUCT STUDY FO THE LIFE SPAN OF THE RED BELT	ONGOING



BEFORE

Work Request

Originator To Fill-Up Space Below

Choose one kind of work.

General Maintenance

Vehicle Repair

Unit:

LAMINATOR MACHINE 2

Model:

GREEN & RED BELT

Location:

XP LIMA

Area/Department:

XP LIMA PRODUCTION

Plate no./Ref no.:

N/A

Date Needed:

09/27/2023

Request/Complaints (State the problem/failure/observation/request/others):

STUCK-UP GREEN-RED BELT AT LEFT SIDE OF PS FEEDER

Browser

No file selected

Upload Attachment PDF/JPG/PNG only (optional)

Process Request

AFTER